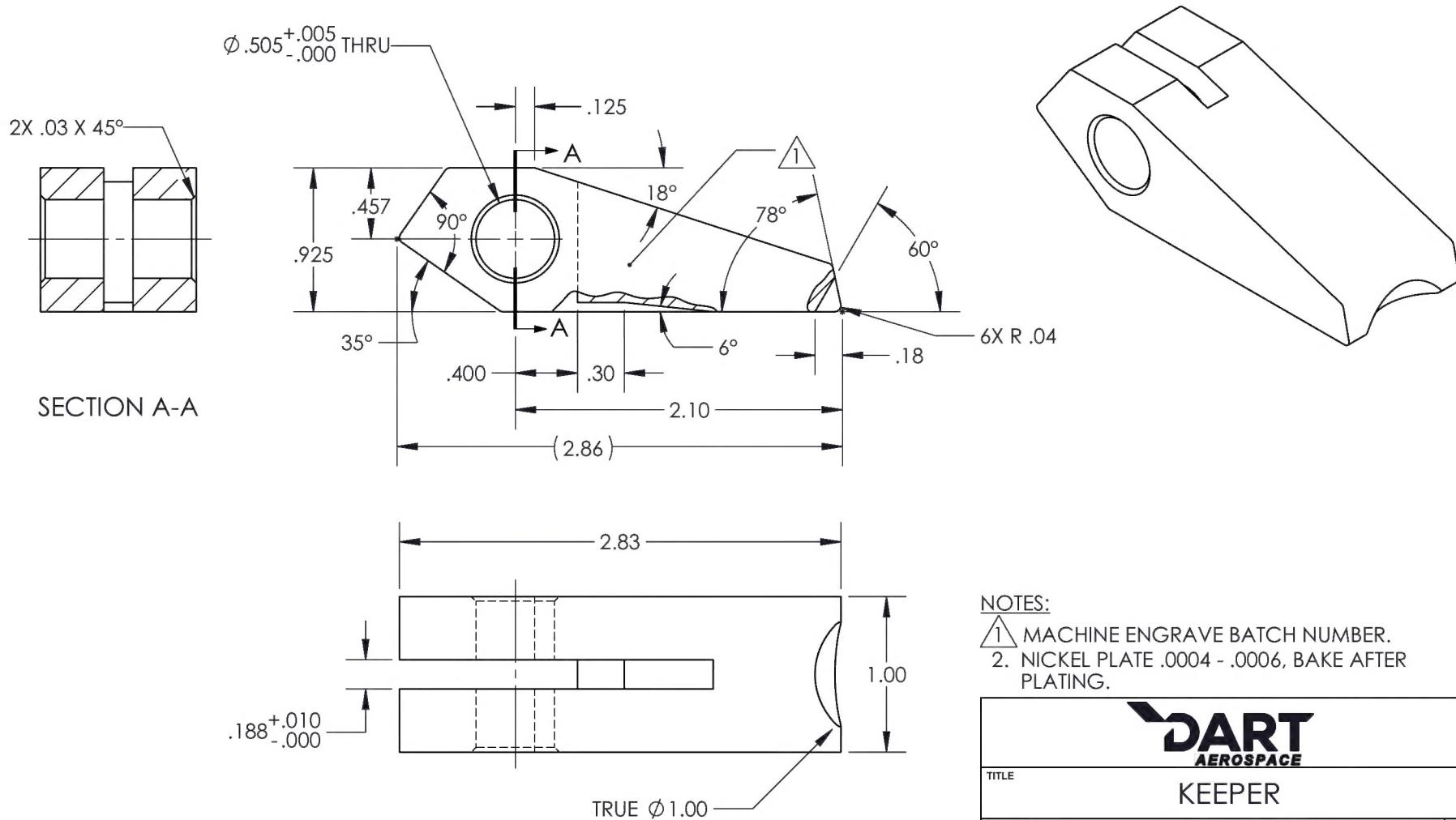


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	14-0094	CD'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/29/14	DJN	RW
3	16-0107	UPDATED TO NEW STANDARD. ADDED DIM 2.83. CH'D DIM WAS .188 IS .188 +.010 -.000, WAS 2.86, IS (2.86)	8/11/2016	DEW	SM



NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER
PLATING



 KEEPER		
TITLE		
DWG NO. 4.5NR-40		
REV 3		
MAT'L 4140/4142		UNLESS OTHERWISE SPECIFIED
HEAT TREAT HRC 44-46		DIMENSIONS ARE IN INCHES
FINISH SEE NOTE 2		XXX \pm .005 FRACTIONS \pm 1/8
SPEC		XX \pm .01 ANGLES \pm .5°
DRAWN BY: APICAL		X \pm .1 SURFACES = 125
CHECKED: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR: ANDERSON		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: MACKOVJAK		USED ON MODEL
SCALE	1:1	DATE 10/12/2005
		SHEET 1 OF 1